

# Work Order ID 59635

Wednesday, June 09, 2010 2:42:22 PM

Page 1

Item ID: K10002

Accept

Revision ID:

Item Name: Pod Kit, 350

Start Date: 6/9/2010 Start Qty: 200

Required Date: 6/16/2010 Req'd Qty: 200

Reference: Return 2010 / RA110028

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

006-09

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

K10002

Rev A

100

QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

Original B47539 CHG002 from D350-602-011 B54591.

Kit is missing the hardware: all loose & partially used.

110

Pick Kit

0.00

Packaging

Memo

0.00

Packaging

New kit required.

New labels, decals & paperwork are required with the new batch # @ CHG002.

120

QC4- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

Quality Control



10-6-09

10-6-10 SP

CL 10/06/10

10/06/10

10

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Item ID: K10002

Accept



Setup Start



Revision ID:

Stop



Item Name: Pod Kit, 350

Start Date: 6/9/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 6/16/2010 Req'd Qty: 2.00



Customer:

Reference: Return 2010 / RA110028

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00



Packaging

Memo

0.00

Packaging

140

QC21 - Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

# Picklist Print

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Work Order ID: 59635

Parent Item: K10002

Parent Item Name: Pod Kit, 350

Comments:

Start Date: 6/9/2010

Required Date: 6/16/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3-15A

Purchased

No

Each

48.0000

8



Bolt

Location

Loc Qty

Loc Code

ST352

48

101780

48

Each

137.0000

4

AN3-7A

Purchased

No



Bolt

Location

Loc Qty

Loc Code

ST351

137

113539

14

114227

23

114784

100

Each

239.0000

1

AN4-12A

Purchased

No



Bolt

Location

Loc Qty

Loc Code

ST357

239

105143

5

112314

233

11925

1

Each

215.0000

8

AN4-13A

Purchased

No



Bolt

Location

Loc Qty

Loc Code

ST357

215

107959

2

114752

213

10-6-10 sl

8  
10-6-10 sl

1  
10-6-10 sl

8  
10-6-10 sl

(12)

P40

✓ Das 24  
✓ Das 24  
✓ Das 24

✓ Das 24  
✓ Das 24  
✓ Das 24

# Picklist Print

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Work Order ID: 59635

Parent Item: K10002

Parent Item Name: Pod Kit, 350

Comments:


Start Date: 6/9/2010

Required Date: 6/16/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-16A  Bolt		Purchased	No				Each	113.0000		4			
---	--	-----------	----	--	--	--	------	----------	--	---	--	--	--

10-6-10 SP

Location	Loc Qty	Loc Code
ST358	113	
114330	13	
114523	100	

AN960JD10  Washer	NAS1149D0363J	Purchased	No				Each	0.0000		24			
---	---------------	-----------	----	--	--	--	------	--------	--	----	--	--	--

M114292 10-6-10 SP

AN960JD416  Washer	NAS1149D0463J	Purchased	No				Each	18.0000		26			
--	---------------	-----------	----	--	--	--	------	---------	--	----	--	--	--


M114570 10-6-10 SP

Location	Loc Qty	Loc Code
ST357	18	
107939	18	

D2230-1  Lug		Manufactured	No				Each	73.0000		4			
--	--	--------------	----	--	--	--	------	---------	--	---	--	--	--

10-6-10 SP

Location	Loc Qty	Loc Code
ST476	73	
54755	1	
57828	72	

D2230-13  Clamp		Manufactured	No				Each	0.0000		4			
---	--	--------------	----	--	--	--	------	--------	--	---	--	--	--

B 59115 10-6-10 SP

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Shop Packet Print

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# Picklist Print

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Work Order ID: 59635

Parent Item: K10002

Parent Item Name: Pod Kit, 350

Comments:

Start Date: 6/9/2010

Required Date: 6/16/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3495-1

Manufactured

No

Each

11.0000

1



Placard



10-6-10 SP

Location

Loc Qty

Loc Code

ST065

11

43778

1

55564

10

MS21042L3

Purchased

No

Each

3,338.000

12



Nut



10-6-10 SP

Location

Loc Qty

Loc Code

ST300

3334

113537

18

113644

3

114523

813

114718

500

114784

2000

MS21042L4

Purchased

No

Each

3,853.000

13



Nut



10-6-10 SP

(12)

Location

Loc Qty

Loc Code

ST139

2

111827

2

ST300

3851

113422

68

114523

775

114718

1000

114784

2000

9063

8

13

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## 6.0 PARTS LIST

Qty D350-602 -011	Qty D350-602 -013	Qty D350-602 -014	Qty DSI9052 -013	Part Number	Description
X				D350-602-011	HELI-UTILITY-POD™ (FITS BOTH LH/ RH)
	X			D350-602-013	HELI-UTILITY-POD™, LH
		X		D350-602-014	HELI-UTILITY-POD™, RH
			X	DSI9052-013	QUICK RELEASE KIT
1				D2694	POD ASSEMBLY (LH OR RH)
	1			D3322-041	POD ASSEMBLY (LH)
		1		D3322-042	POD ASSEMBLY (RH)
1	1	1		*D2202-1	POD LID
1				*D2202-3	POD BASE
	1	1		*D2202-5	POD BASE
5	5	5		*D2204-9	LATCH
1	1	1		*D2429-041	SPRING CLIP ASSEMBLY
1	1	1		*D2462-1700	NEOPRENE SEAL
5	5	5		*D2528-1	BACKER PLATE
4	4	4		*D2528-3	BACKER PLATE
1	1	1		*D2569	HINGE
1	1	1		*D3007-041	PROP ASSEMBLY
1	1	1		** D2012-107	CLEVIS
2	2	2		** D2022-101	SPACER
1	1	1		** D2705	SUPPORT BRACKET
1	1	1		** D3007-1	STRUT
1	1	1		** D3015-3	LOCKNUT
1	1	1		** AN4-10A	BOLT
1	1	1		** AN960JD416	WASHER
1	1	1		** MS21042L4	NUT (OR MS21042-4)
1	1	1		** SL69-BS	BALL STUD
1	1	1		** AN960JD516	WASHER
19	19	19		AN4-5A	BOLT
1	1	1		AN4-6A	BOLT
2	2	2		AN526C632R7	SCREW
21	21	21		AN960JD416	WASHER
2	2	2		AN960JD6	WASHER
2	2	2		MS21042L06	NUT (OR MS21042-06)
20	20	20		MS21042L4	NUT (OR MS21042-4)
④	4	4		D2230-1	CLAMP
④	4	4		D2230-3	CLAMP
1 ✓	1	1		D2258-160	LABEL
1 ✓	1	1		D2324-1	STRUT ASSEMBLY
2 ✓	2	2		D2523	MOUNTING BRACKET
2 ✓	2	2		D2524	SIDE PLATE
4 ✓	4	4		D2856-400-720	ABRASION STRIP
① ✓	1	1		D3495-1	PLACARD
④	4	4		AN3-7A	BOLT
⑧	8	8		AN3-15A	BOLT
① ✓	1	1		AN4-12A	BOLT
⑧ ✓	8	8		AN4-13A	BOLT
④ ✓	4	4		AN4-16A	BOLT
②④ ✓	24	24		AN960JD10	WASHER
②⑥ ✓	26	26		AN960JD416	WASHER
①② ✓	12	12		MS21042L3	NUT (OR MS21042-3)
①③ ✓	13	13		MS21042L4	NUT (OR MS21042-4)
			1	BLRS-010	QUICK RELEASE PIN (1" GRIP)
			3	BLRS-020	QUICK RELEASE PIN (1.5" GRIP)

\* INCLUDED IN D2694 OR D3322-041/-042 POD ASSEMBLIES LISTED ABOVE

\*\* INCLUDED IN D3007-041 PROP ASSEMBLY LISTED ABOVE

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Date: 06.01.23

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